



# HARMONY

series

CUSTOM STYLE AND QUALITY PERFORMANCE



# ENGINEERED FEATURES YOU CAN EXPECT

## Double-Hung Window Features and Benefits

- **Fusion Welded Frame and Sash:** Provides an impenetrable barrier to air and water penetration and the utmost in strength and integrity.
- **Unique Cove Mold Look:** Offers a more traditional wood window exterior appearance.
- **5° Positive Sloped Sill:** Provides water runoff, even in driving rain.
- **Deeply Pocketed Head:** With weather stripping to resist air infiltration.
- **Heavy Walled Construction:** For increased strength and stability.
- **Constant Force Balance System:** Provides smooth and maintenance free operation of sash.
- **New soft curved sash design:** Looks more like traditional wood window sash.
- **Attractive Integral Lift rail:** Provides easy sash operation.
- **Dual Tilt In Sashes:** Both sashes tilt in for easy cleaning.
- **Recessed-in Tilt Latches:** Color matched low profile latches for a neat appearance.
- **Sunshield® Vinyl:** An advanced vinyl window material with a proven weather beating formula.



U-Value .27

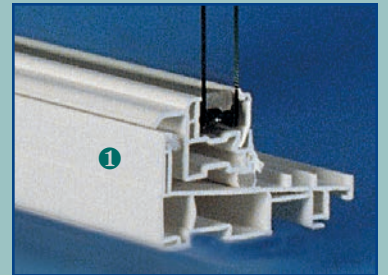
- **3/4" Insulating Glass system:** For maximum regional thermal efficiency. Optional Low-E coating or Low-E with Argon for additional energy savings.
- **Warm Edge Technology:** Non-Conductive spacer provides barrier to heat transfer in insulating glass unit.
- **Interlocking Meeting Rail:** Integral interlock provides additional security and has passed AAMA Forced Entry Resistance Test\*.
- **Die Cast Cam Lock and Keeper:** Cam action actually draws sash closer together for positive lock.
- **Double Night Vent Latches:** Allow for ventilation with security. Have passed AAMA Forced Entry Resistance Testing\*.
- **Two Layers of Weather Stripping:** With double mylar fins for resistance to air and water infiltration.
- **Non-Corrosive Hardware:** Years of trouble free performance, no matter what the environment.
- **AAMA Certified, NFRC Rated, and Energy Star Approved.**
- **Limited Lifetime Warranty \*\***



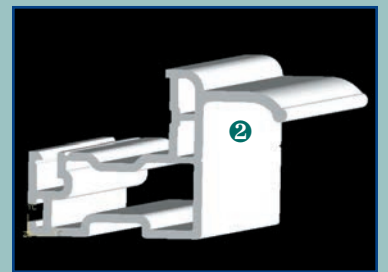
Earthwise 143.090 double hung

## Efficiently Beautiful

The Harmony Series double hung window is designed to enhance your home's appearance while increasing its comfort level. The unique cove mold look of the welded master frame offers a more traditional wood window exterior appearance. ① The low profile sloped sill maximizes rain runoff. The new soft curved welded sash design provides a classic "wood like" interior



appearance ② while allowing maximum glass viewing. The engineered channels allow for dual layers of weather stripping to minimize air infiltration. Efficient "Warm Edge" insulated glass maximizes



energy performance and minimizes unwanted sound transmission, reducing not only heating and cooling bills, but also outside noise. And finally add the natural beauty of the maintenance free finish of Sunshield® vinyl, which retains its sheen year after year.



# THE HARMONY SERIES... A STATEMENT OF BEAUTY



## Double-Hung and Transom Windows

Bring added height and light to any room setting



## Slider Windows

A great choice when space is at a premium



## 2 & 3 Lite Sliders

Create a custom look for a special room



## Combination Windows

Dramatically emphasize the living space



## Sliding Patio Door

Create light and inspirational views in your living space



## Picture Window Walls

Offers maximum viewing area and opens the room to the outside beauty

## Custom Choices

Choose from a variety of styles that will add brightness and beauty to your home. Add side lights, custom transoms and decorative grids to express your unique taste and your homes' architectural style.

- Each window is custom made to fit specific window openings and decors.

## Your Choice of Options

- High Performance soft coat LoE<sup>2</sup>/Argon Glass.
- UV Blocking Glass
- Easy Cleaning Glass
- Half screens standard; full screens also available.
- Companion Architectural Shapes.

## 2 Lite & 3 Lite Sliders

- Sashes lift out for easy cleaning. But for added security, only lift out from the inside.
- Heavy duty tandem brass rollers allow for easy operation.
- Independent weep holes for excellent drainage.
- Sashes have equal-size glass for an appealing appearance. (2 lite only)

## Color Choices

- Standard Solid Ivory White
- Optional Desert Tan



# HARMONY SERIES... SETTING THE STANDARD IN WINDOWS

**Duralite™** To ensure your home will be comfortable during the intense heat of summer and the frigid winds of winter upgrade your new windows and doors to our high performance glass package with Duralite™.

## Duralite™ Spacer System

- Lowest conductivity warm edge spacer
- Improved condensation resistance
- Superior argon gas retention
- Unique patented design
- Exceeds ENERGY STAR requirements



## Optional Glass Packages

Insulating glass maintains comfort, saves energy, and reduces outside noise. Harmony Series Window System insulating glass is made with the following high quality elements.

- Optional Low E Glass with Argon gas
- Optional Double Strength Glass
- Optional Tempered Safety Glass
- Standard Warm Edge Spacer

## Comfort

Choosing windows for your home requires consideration of the light and ventilation desired; both the interior and exterior appearance; the ease with which you can maintain, clean and use everyday; plus their energy performance and sound protection.

The Harmony Series Window System can satisfy all of these requirements but, most of all our windows are designed and built to enhance the comfort and value that you associate with your home.

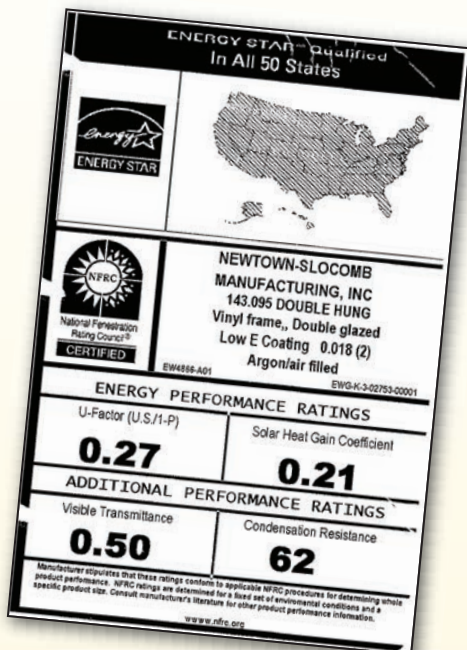
## Value

The Harmony Series Window System represents state of the art design in window systems, among the most advanced in the industry. We offer styles and options to fit any architectural requirements – both contemporary and classic. We build to a quality level achieved from years of experience and back it with our Lifetime Limited Warranty.

## Superior Energy Savings Performance with Harmony Series

**Compare and Save**  
**Harmony Series Double Hung**  
**U-Value .27**  
**R-Value 4**

Superior energy savings and thermal performance of .27 U-factor exceeds all NFRC and ENERGY STAR requirements.



*A member of the Earthwise Group*



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WINDOWS & DOORS



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